Art.-No.: 6.7263.1000
6.7263.5000

7263

2K UHS-Clearcoat HT

Characteristics

4CR 7263 is an ultra high solid acrylic clearcoat. The delayed initial drying and optimized overspray absorption makes this product particularly suitable for application at higher temperatures or on large surfaces. Can be used on water- or solvent based paints. VOC compliant within the EU.

V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l
This product contains max. 420 g/l VOC (3.5 lbs/gal)

Tech Tip

For small panels/spotrepair use 0408 fast.
For bonnets, roofs and on big parts always use 0408 standard (+ Thinner slow).

Application

HVLP:
Spraying pressure: 2.5-3 bar (nozzle int.pressure: 0,7 bar)
Spraying nozzle: 1,3 - 1,4 mm
Number of coats: ½ + 1 coat

Air / Flowjar:
Spraying pressure: 3 - 5 bar
Spraying nozzle: 1.3 - 1.5 mm
Number of coats: ½ + 1 coat

Curing time/ flash off time: 1 - 10 min. between the coats

Drying:
Metal temp. 20°C: recoat time after 1 min., dust dry after 40 min., set to touch after 12 h, hard to assembly after 24 h
Metal temp. 60°C: dust dry after 15 min., set to touch after 30 min., hard to assembly after 2 h

Processing (working) condition: from + 10°C and up to 75% humidity.

Technical Data

Mixing ratio	2:1 by volume
Hardener	0408
Thinner	0505 (0 - 5%)
Spraying Viscosity 20°C	19 - 22 s 4 mm DIN
Potlife (20°C)	1 h (0408 fast) / 2,5 h (0408 standard)
Coat thickness / dry film	50 - 60 µm

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Colour	colourless
Consumption	10 - 12 m² / l

Storage and Transportation

Storage: Keep dry an frost-protected.
At least 3 years if stored in closed original containers.

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